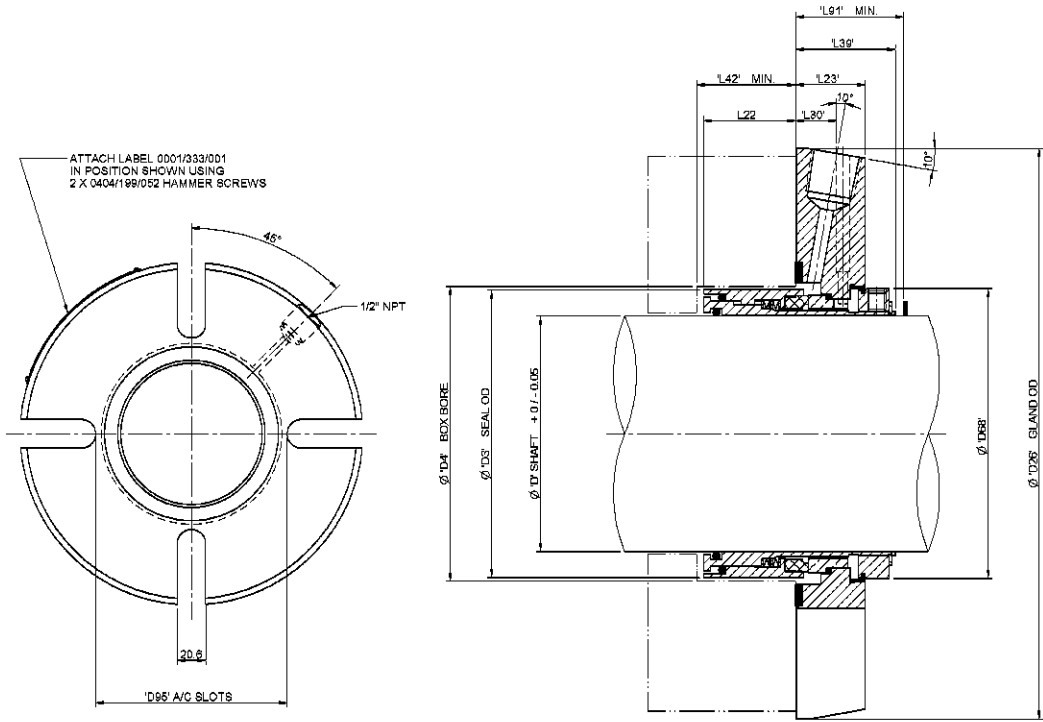


Seal Size	D	D3	D4 Min	D4 Max	D95	D68	D26	L22	L23	L30	L39	L42	L91
0730	73.03	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0750	75.00	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0762	76.20	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0793	79.38	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0800	80.00	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0825	82.55	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0850	85.00	108.5	111.0	123.8	133.4	114.0	206	39.5	30	16.0	43	42.5	46
0857	85.73	108.5	111.0	123.8	133.4	114.0	206	39.5	30	16.0	43	42.5	46
0889	88.90	112.0	114.3	127.0	137.4	114.0	216	39.5	30	16.5	43	42.5	46
0900	90.00	115.0	117.5	130.0	139.4	117.0	216	39.5	30	16.5	43	42.5	46
0920	92.08	115.0	117.5	130.0	139.4	117.0	216	39.5	30	16.5	43	42.5	46
0950	95.00	118.0	120.7	133.4	143.4	117.0	246	39.5	30	18.0	43	42.5	46
0952	95.25	118.0	120.7	133.4	143.4	117.0	246	39.5	30	18.0	43	42.5	46
0984	98.43	121.0	123.8	136.5	146.4	126.5	246	39.5	30	18.0	43	42.5	46
1000	100.00	124.0	127.0	140.0	150.4	126.5	246	39.5	30	18.0	43	42.5	46
1016	101.60	124.0	127.0	140.0	150.4	126.5	246	39.5	30	18.0	43	42.5	46

General Tolerances			Surface Finish			TITLE: DESIGN SHEET T4610	SCALE	DWG. LOCATION	BY	DATE	CHK'D	APP'D
Over	To	Value	6.3	(µm) CLA Unless Stated			NTS	IN02/GB02EN	NKS	02/06/03	NKS	BA
0	100	±0.15	LAP Refer to Global Std IS-107	Remove Burrs & Sharp Corners	DRAWING NUMBER			SHT No	ISSUE			
100	300	±0.25			EAA10312			1	B			
300	1000	±0.3			Copyright 2002 © Copyright and design right reserved. This drawing and the information contained in it is proprietary to John Crane UK Ltd, Nash Road, Trafford Park, Manchester, M17 1SS and may not be disseminated without prior written consent							
1000		±0.5										



Seal Size	D	D3	D4 Min	D4 Max	D65	D88	D26	L22	L23	L30	L39	L42	L91
0730	73.03	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0750	75.00	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0762	76.20	98.7	101.6	114.3	124.4	98.0	206	39.5	30	16.0	43	42.5	46
0793	79.38	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0800	80.00	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0825	82.55	105.0	108.0	120.6	130.4	107.5	206	39.5	30	16.0	43	42.5	46
0850	85.00	108.5	111.0	123.8	133.4	114.0	206	39.5	30	16.0	43	42.5	46
0857	85.73	108.5	111.0	123.8	133.4	114.0	206	39.5	30	16.0	43	42.5	46
0889	88.90	112.0	114.3	127.0	137.4	114.0	216	39.5	30	16.5	43	42.5	46
0900	90.00	115.0	117.5	130.0	139.4	117.0	216	39.5	30	16.5	43	42.5	46
0920	92.08	115.0	117.5	130.0	139.4	117.0	216	39.5	30	16.5	43	42.5	46
0950	95.00	118.0	120.7	133.4	143.4	117.0	246	39.5	30	18.0	43	42.5	46
0952	95.25	118.0	120.7	133.4	143.4	117.0	246	39.5	30	18.0	43	42.5	46
0984	98.43	121.0	123.8	136.5	146.4	126.5	246	39.5	30	18.0	43	42.5	46
1000	100.00	124.0	127.0	140.0	150.4	126.5	246	39.5	30	18.0	43	42.5	46
1016	101.60	124.0	127.0	140.0	150.4	126.5	246	39.5	30	18.0	43	42.5	46

General Tolerances Over To Value 0 100 ±0.15 100 300 ±0.25 300 1000 ±0.3 1000 ±0.5			Surface Finish 6.3 (µm) CLA Unless Stated LAP Refer to Global Std IS-107				TITLE: DESIGN SHEET T4610 Copyright 2002 © Copyright and design right reserved. This drawing and the information contained in it is proprietary to John Crane UK Ltd, Nash Road, Trafford Park, Manchester, M17 1SS and may not be disseminated without prior written consent		SCALE NT8		DWG. LOCATION IN02/GB02EN		BY NKS		DATE 02/06/03		CHK'D NKS		APP'D BA	
								DRAWING NUMBER EAA10312				SHT No 1		ISSUE B						